



# Wir schaffen Wissen – heute für morgen

#### **Paul Scherrer Institut**

Kaufman-Rechulski M.D., Schneebeli J., Biollaz, S. M. A.

# Once-through alcohol quench system for on-line and off-line tar analysis



## Field of application

Sampling system applied for the characterization of gas streams from biomass gasification plants containing non condensable and condensable compounds in the presence of particles.

#### Sampling of:

- Permanent gas (H<sub>2</sub>, CO, CH<sub>4</sub>, etc.)
- Water
- Tars
- S-tars, N-tars, O-tars, etc.

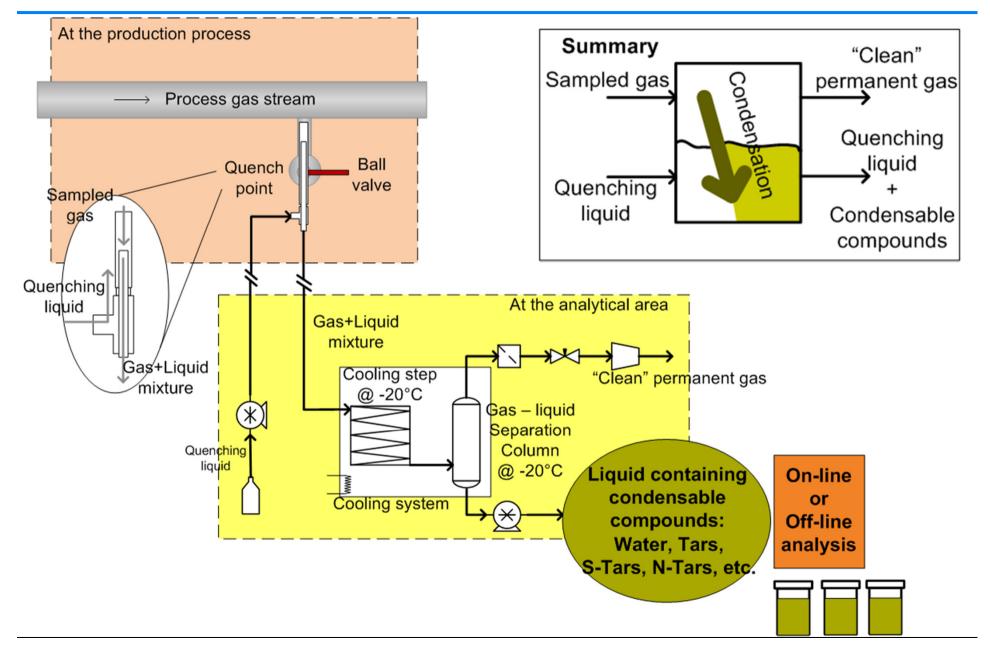
- Scales: bench, pilot and industrial
- Research and industrial application (e.g. material screening, plant operation control)

# Why another method?

- Simultaneous sampling of permanent gas and condensable compounds
- Time resolved measurements of condensable compounds
- Long duration sampling with less man-hours required
- Wide concentrations range: important when measuring contaminants in low concentrations (e.g. mg/m<sup>3</sup><sub>N</sub>)



# Principle of operation: Liquid quench sampling system

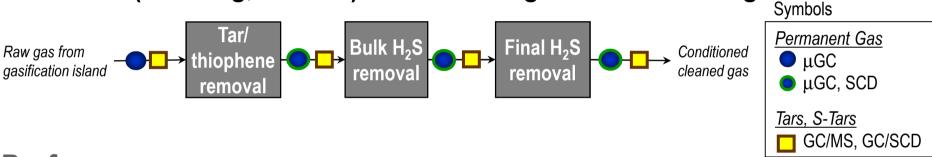




#### **Operational experience**

 Operational Experience: more than 10'000 h of sampling on different gasifiers, gas cleaning systems. Most prominent application: SNG PDU

## SNG PDU (Güssing, Austria): Gas cleaning and conditioning



#### **Performance**

- Robust & simple: Training period of one week for usual application
- High sensitivity: liquid samples generated can be more concentrated than gas originally sampled, which is desired for trace analysis
- High selectivity: compounds with boiling point higher than + 50°C
- High time resolution: determined by on-line analytics or frequency of liquid sampling (e.g. every 5 or 10 min.)



## State of development

#### Important goals have been reached:

- Robust and flexible concept to measure non condensable and condensable compounds from gas streams of gasification plants and research units
- High time resolution and high sensitivity

# **Current improvements and future work**

- System automation:
  - Measurement and control of flows, pressure and temperature
  - Automatic liquid sampling
- Online liquid analysis (e.g. UV-Vis, density = H<sub>2</sub>O concentration in solvent)
- Compounds with boiling point from -50°C to +50°C: stripping of liquid stream



## Thank you for your attention!

# **Questions?**

#### For more information visit the Visual Presentation section:

**VP2.4.11** 

Characterizing Gas Streams in Biomass Gasification Plants Using a Liquid-Quench Based Diagnostic Tool: Influence of the Sampling System

M. D. Kaufman-Rechulski, S. Geiger, J. Schneebeli, T. J. Schildhauer, S. M. A. Biollaz



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